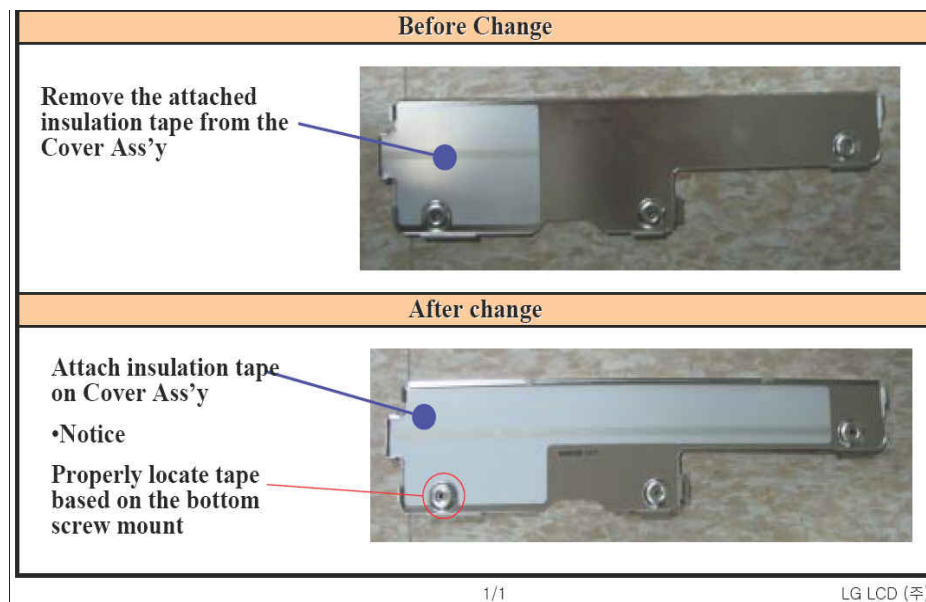
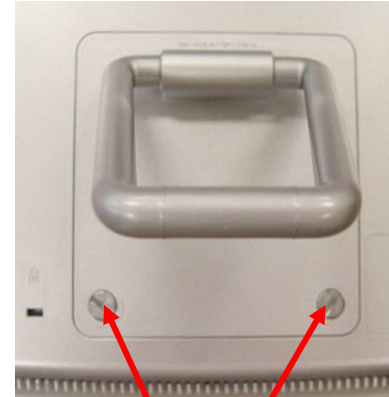
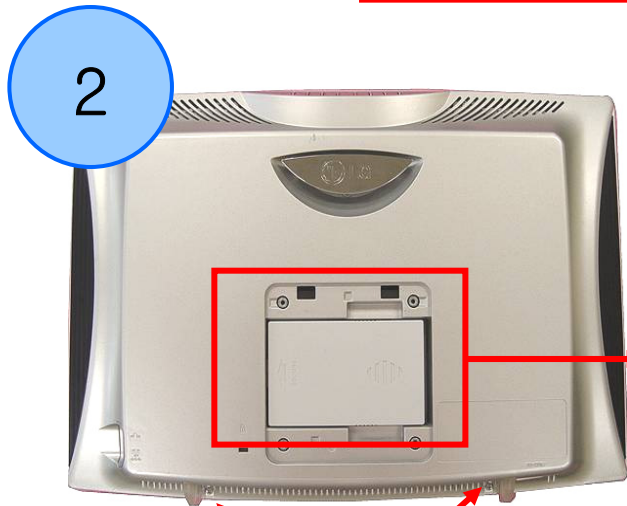


- Problem : When pushing or touching the top of the TV set, TV screen becomes dark and glossy.
- Model : 15LW10, 15LW1R
- Module type occurred the problem : 6304FLP234A (LC150X02-TL01)
- Corrective action :
 - ✓ Change the insulation tape on the cover Ass'y of the LCD module as below picture.
 - ✓ Must to be applied to all sets assembled the LC150X02-TL01 module.
- Applicable cut serial No. :
 - ✓ Start S/N : 504****28663
 - ✓ End S/N : 507****18730
 - ✓ Please refer to attached file (15inch Wireless TV serial No.xls) for checking the detail serial No.
- Reference : ECO No. T5-47168, title ; 15" Wireless TV LCD MODULE CHANGE



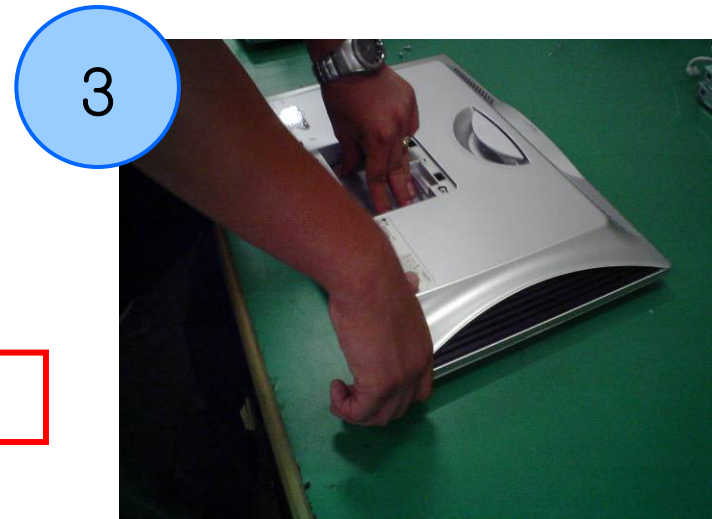


Remove stand.



Remove the battery.

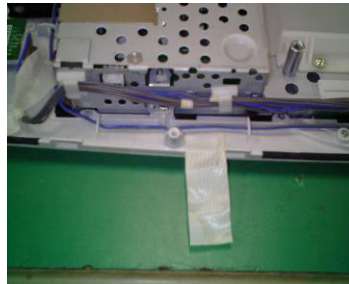
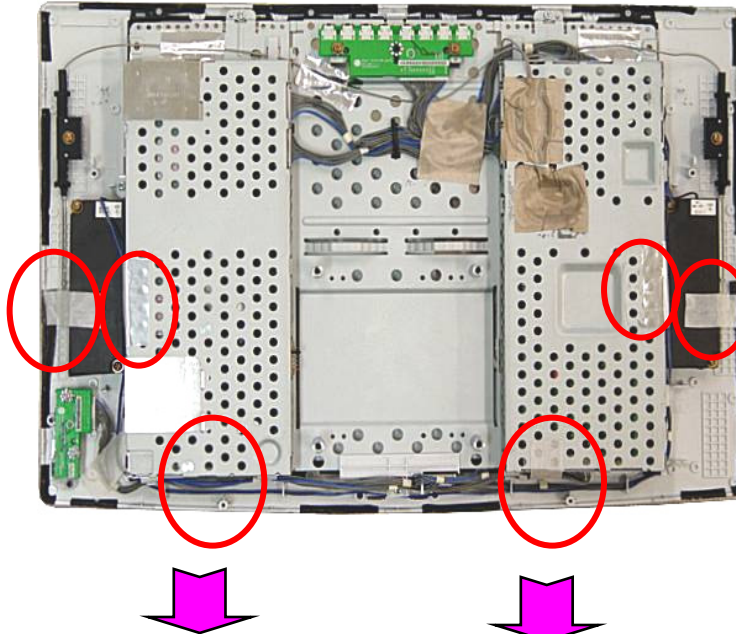
Remove screws with (+) driver.



Disassemble Back cover. Press down where the battery was located and pull on the edge of the back cover.

4

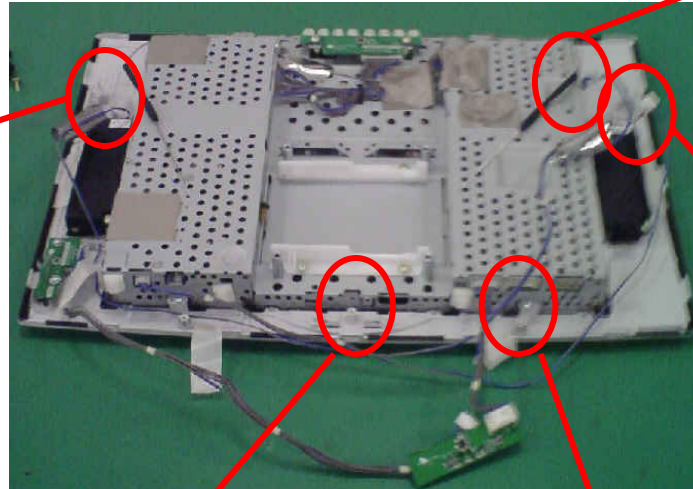
Detach the tape in circles pictured below.



5



To unplug the antenna,
remove screws attached
to cabinet.



Unplug the speaker
connector.



To unplug the antenna,
remove screws attached
to cabinet.



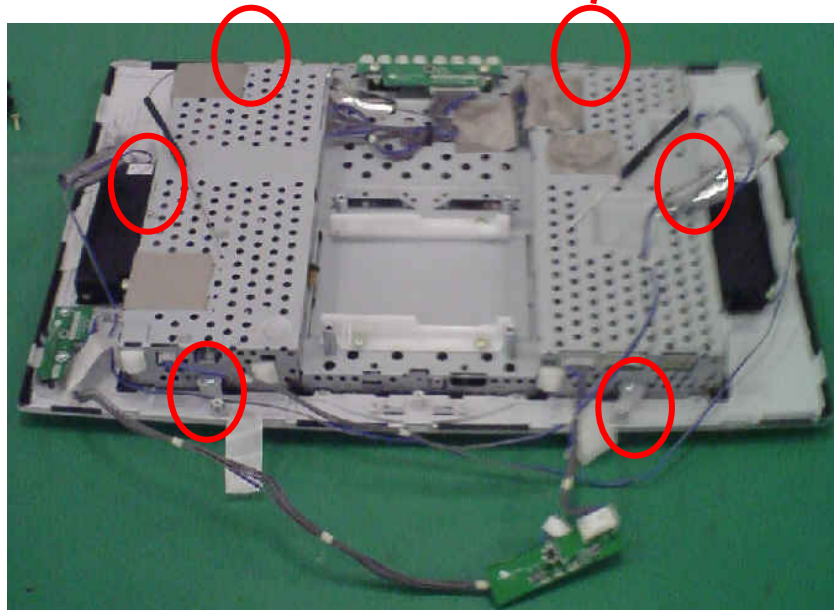
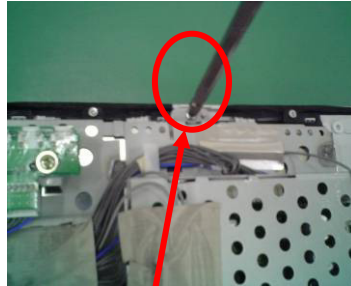
Remove the LED PCB ass'y
cover from the cabinet.



Unplug IR
connector.

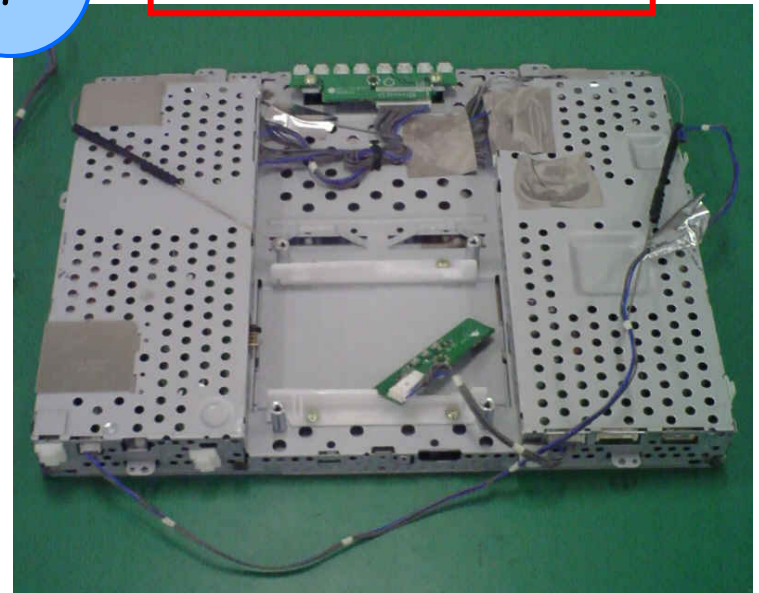
6

Remove screws in the red circles pictured below.

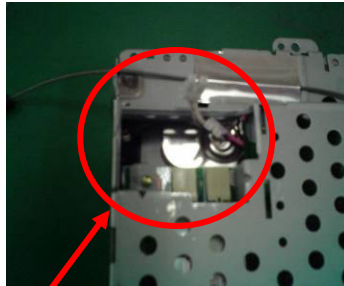


7

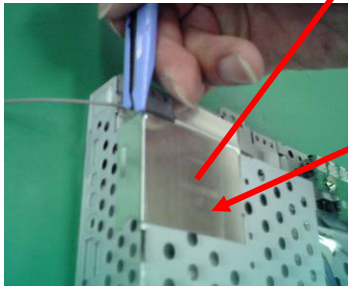
Divide the cabinet and the metal frame.



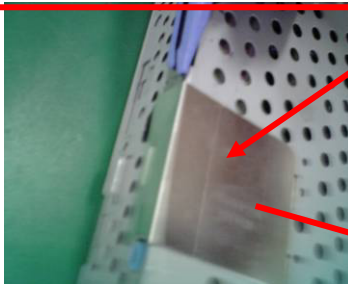
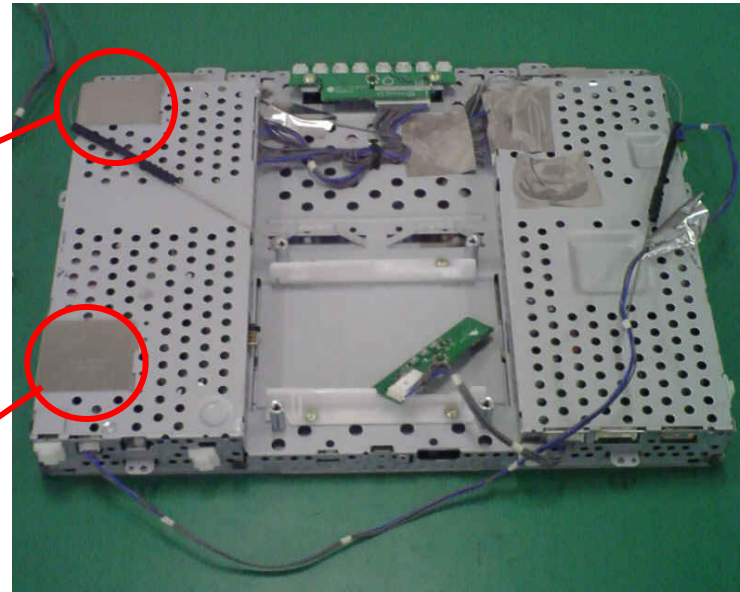
8



Unplug the lamp wire.



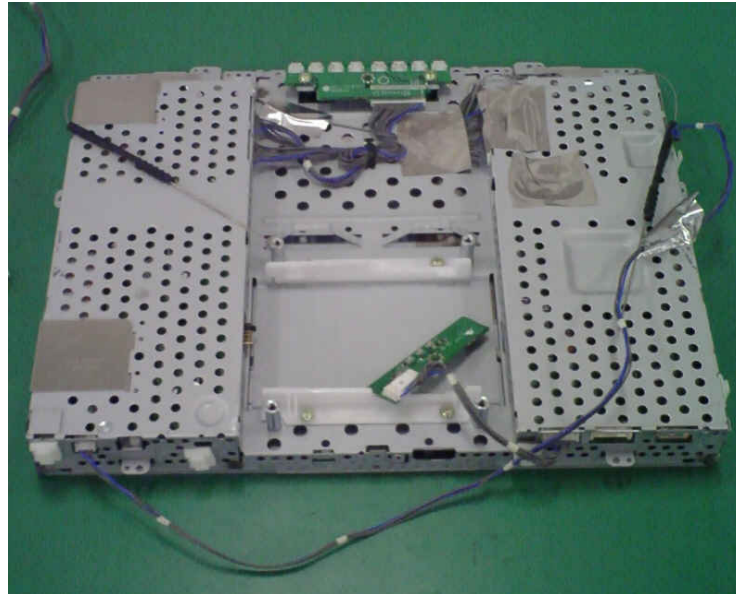
Unplug the invert cap as in the picture.



Unplug the lamp wire.

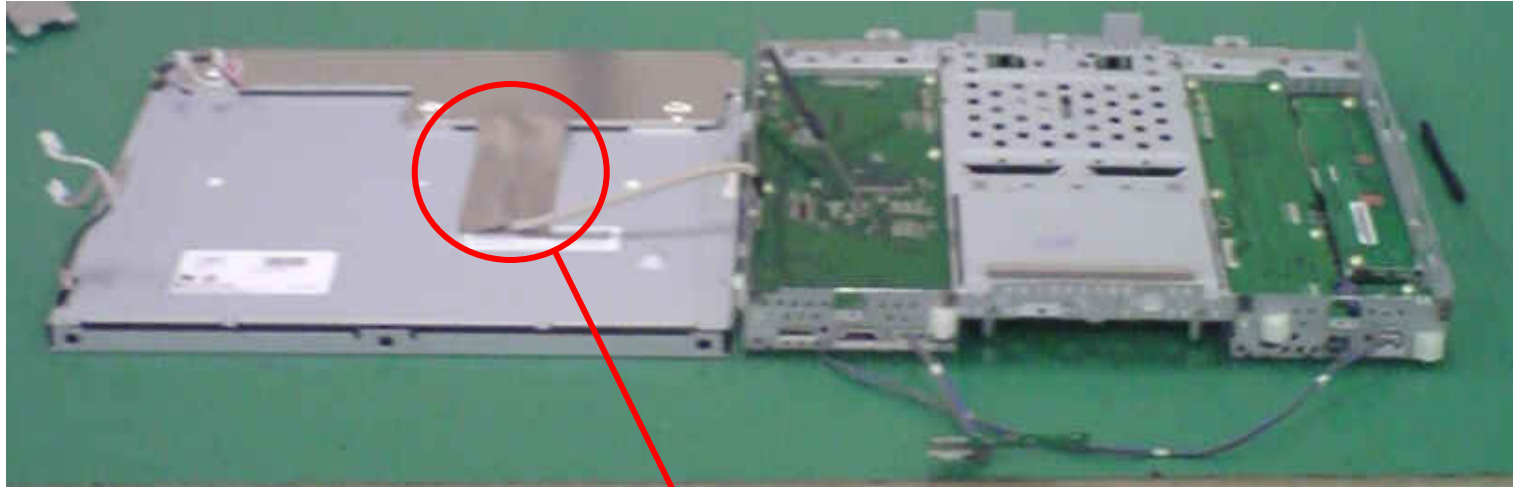
9

Remove screws to divide the LCD module and metal frame ass'y



10

Remove the LCD module and the metal frame ass'y as shown below.



Detach tape from the LVDS cable.

11

LG PHILIPS LCD

Work Manual for LC150X02-TL01 SERIES



Unscrew and remove
Cover Ass'y from LCM

Disassemble
the Cover ass'y



<Cover Ass'y>

The inside of Cover ass'y

12

Before Change

Remove the attached
insulation tape from the
Cover Ass'y



After change

Attach insulation tape
on Cover Ass'y

•Notice

Properly locate tape
based on the bottom
screw mount



1/1

LG LCD (주)